

## IoT FOR SAFE HANDLING LIQUID METALS

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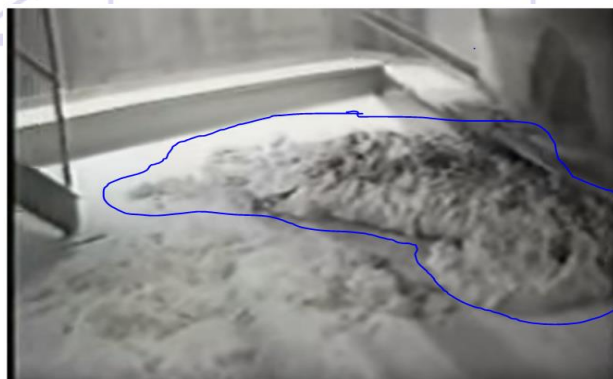
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**Abstract:** *Liquid metals are widely used components in chemical industries and nuclear reactors. Handling of liquid metals are crucial. Corrosion, Pressure can deteriorate the structure that handles the liquid metals. Leakage of liquid metals can result ecological disaster. Early warning, Detection of accident and Action taken post the incident are the three important phases of monitoring. Continuous monitoring and timely detection reduces the impact caused by the leakage of liquid metal. At present, industries have sensors based detection. This paper proposes an enhanced version of existing system. Here, the continuous monitoring uses sensors, IoT and Artificial Intelligence based system.*

**Key word:** Liquid metals, IoT, CNN, OPEN CV, Computer Vision

### 1. INTRODUCTION

Liquid metals are hazardous in nature. For example, Liquid Sodium reacts immediately when exposed to air / water. They can explode, produce caustic fumes. Existing detection systems have sensors to detect and mitigate the hazards. Late detection and false alarms are common in traditional approach. Physical observations of chambers/structure, transportation systems might be tougher.



**Fig. 1. Leakage of liquid sodium**

For example, in the year 1995 at Monju Nuclear Power Plant a Thermowell inside the pipe carrying sodium coolant broke due to the intense vibration. The root cause of the incident was a defective weld point. Several kilograms of sodium leaked.

When it contacted with air, liquid sodium reacted with air and moisture. It produced enormous amount of heat and the room was filled with caustic fumes. This made the reactor to stop their functioning. In the year 2010 they resumed. But, this time the condition was even more threatening. It occurred through a series of failures

- A. 2010 In-Vessel Transfer Machine Failure
- B. 2012 Sodium heater failure, Malfunctioning of sodium detectors
- C. 2013 failure to assess thickness of degrading sodium coolant pipes, generator failure, data transfer failure.
- D. 2015-2016 deteriorated water quality in nuclear fuel rod pool.

## 2. Proposed System

Behavior of the data collected at a given place changes time to time. If we keep a camcorder that captures 30 FPS at an open place (like garden or any outdoor places). It captures 18,144,000 frames. The probability of occurrence of same event twice is negligible (will be the result of  $P(A) * P(B|A)$ ). Hence integrating multiple input sources might give better result.

The proposed system has a fixed and moving sensing unit, Image Capturing System, Sensor Management Module, Structured and Unstructured Data Analysis Module.

### A. Fixed Sensing Unit

This Fixed sensing unit consists of Sensors, Radars, and Transducers. Electromagnetic, light, infra-red, vapor, impedance, pressure, reflection, fiber optic, temperature, acoustic are some of the widely used sensors. Ground penetration radars, LIDARS and piezo electric transducers are the other possible components of sensing unit.

### B. Moving Unit and Image Capturing Unit

CCTV units, Audio Capturing devices, cameras, drones, tiny robots are the components of this unit. They detect and send the sensed information to the API Gateway.

Rest of the unit is critical, in order to keep the system safer, I plan to make this as a Cloud Based

SAAS solution. I have a future scope to make this idea as a "SAAS" application.

## **C. API Gateway**

This system collects data from different input sources. This system is highly critical module. It should handle lakhs or millions of request at a time. It should be resilient and it should not go down by any chance. Hence, the architecture of this API Gateway is important. Multi cloud (Google App Engine, Azure, and AmazonWeb Services) would be a better option.

## **D. Sensor Management Module**

This module is a sensor dictionary. It contains the sensors and its specifications. It helps the structured-data analysis module to detect the trigger threshold point.

## **E. Structured Data Analytics Module**

Structured (Data from DB through feedback system) and Semi-Structured (JSON or other signals triggered from sensors) are analyzed. This module compares the current data, sensor operational specification and historical data to identify the behavior of the signal.

## **F. Processing module**

Data received might have junks. Data collected from video camera can contain smoke or fire-like objects. Hence it is important to reduce the noise, clear the outliers. Preprocessing unit removes reduces the noise and improves the data quality.

Data cleansing, data segregation, classification, clustering are done in the Preprocessing Unit. Open CV, Classification algorithms, Neural Networks, Clustering Algorithms play a vital role in the processing unit.

This module is self-learning and it always tries to ensure the accuracy of the data.

## **3. Conclusion**

This suggested paper suggested an approach provides an outline of sensors like acoustic sensors, visual monitoring, impedance sensors, fiber optic sensors, and infrared thermal camera are listed. Context-Based Data preprocessing block grouped the collected results based on a context. Adaptive analytics has been completed with the help of the final framework. This proposed approach looks efficient and reliable. It suggests a way to handle and mitigate the hazards

created due to the Fluids and Liquid Metals. In addition, previous detection of leakages is achievable and detection of potential sources of harms monitored in a timely manner.

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